

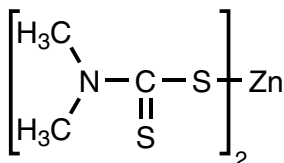
Product Data

PERKACIT ZDMC

Zinc dimethyldithiocarbamate

CAS Reg. No.: 137-30-4

Molecular weight: 306



FUNCTION

Perkacit ZDMC is a very fast primary or secondary (ultra) accelerator for natural and synthetic rubber. It is also a very rapid accelerator for latex.

MAJOR APPLICATIONS AND PROPERTIES

- Perkacit ZDMC is a secondary ultra accelerator for thiazole and sulfenamide cure systems for general purpose polymers (NR, SBR, IIR, EPDM). It can also be used as a primary accelerator in some continuous cure applications.
- Compared to Perkacit DPG or the thiurams, Perkacit ZDMC gives faster cures, higher modulus and shorter scorch times.
- Perkacit ZDMC is widely used in both natural and synthetic latices.
- It should be noted that in the application of Perkacit ZDMC N-nitrosodimethylamine can be formed by the reaction of dimethylamine, a decomposition product, with nitrosating agents (nitrogen oxides).
- Perkacit ZDMC is regulated for use in articles in contact with food as specified under FDA 21 CFR 177.2600, 178.3120 and under BgVV XXI, Categories 1-4 and "Sonderkategorie".

COMPOUNDING INFORMATION

Perkacit ZDMC can be used in a low set EPDM formulation. It is best applied in a blend to avoid blooming. A general starting point is Perkacit ZDMC 1.0, Perkacit ZDBC 1.0, Perkacit TMTD 0.8, Perkacit DPTT 0.8 and Sulfasan DTDM at 2.0 phr.

In NR and SBR Perkacit ZDMC is generally used at the 0.1 to 0.4 phr level in combination with thiazoles and sulfenamides.

In NR latex 1.0 phr Perkacit ZDMC together with 2.5 phr sulfur serves as a starting point when used as a primary accelerator.

In foamed applications (based on NR or SBR latex) 1.5 phr of Perkacit ZDMC with 1.0 phr Perkacit ZMBT and 2.5 phr sulfur can be recommended to start with.

HANDLING PRECAUTIONS

For detailed information on toxicological properties and handling precautions please refer to the current Safety Data Sheet. This information sheet can be downloaded from our web site or requested from the nearest Flexsys office and should be consulted before handling this product.

STORAGE RECOMMENDATIONS

Store Perkacit ZDMC in a cool, dry, well ventilated area, avoiding exposure of the packaged product to direct sunlight.

PRODUCT INFORMATION

Perkacit ZDMC Product form	pdr powder	pdr-d dust suppressed powder	
<u>PRODUCT SPECIFICATIONS</u>			<u>Test method</u>
Appearance	white to off white powder	white to off white powder	FF97.5
Zinc content (%)	20.5-22.0	20.2-21.7	FCp97.3
Melting point, initial (°C) min.	240	238	FF83.9
Melting point, final (°C)	248-257	248-257	FF83.9
Heat loss (%) max.	0.5	0.5	FGr97.7
Additive (%)	-	1.0-2.0	FGr83.6
Residue on 150 µm sieve (%) max.	0.1	0.1	FF83.8
Residue on 63 µm sieve (%) max.	0.5	0.5	FF83.8
<u>TYPICAL PROPERTIES</u>			
Density at 20°C (kg/m ³)	1700	1700	
Bulk density (kg/m ³)	330-370	355-395	
Compacted bulk density (kg/m ³)	420-460	455-495	

Perkacit ZDMC is also available as 80% masterbatch.

For further information please contact your local Flexsys office or regional Flexsys headquarters:

Regional Headquarters	:	Brussels	Akron	Singapore
Tel.	:	+32 2 714 32 11	+1 330 666 41 11	+65 872 28 08
Fax	:	+32 2 714 32 32	+1 330 668 83 45	+65 872 28 18

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ZDMC3.AC/1000

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